
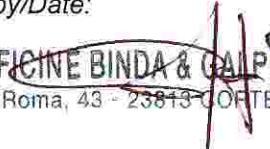
	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>		QTR. No.: <b>04/2009</b>
			Rev. No.: <b>0</b>
Manufacturer name/address/ Web page:	<b>Officine Binda &amp; Galperti s.r.l.</b> <b>Via Roma, 43 - 23813 Cortenova (Lc)</b> <b>Tel. 0341-901333 – Fax 031-901300</b> <b>e-mail obg@officinebindaegalperti.com</b>		
Reference standard	<b>NORSOK M-650 Rev.3</b>		
Material designation and MDS No.:	<b>ASTM A 182 F53 – MDS D54</b>		
Manufacturing summary doc. No.:	<b>MS 04/2009</b>	Rev. No.: <b>0</b>	
Products and manufacturing process(es):	<b>Forgings in closed die by press</b> <b>Flanges</b> <b>Forging according customer drawing up to 64 mm and 100 Kg</b>		
Mandatory conditions and sub-contractors:	<b>Weld &amp; Tests</b> <b>Sidertest Srl</b>	Nde tests and calibrations Tests Laboratory	
Other information:			



**Tested and Qualified Thickness and Weight**

Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings by hammer	TR04/2009	116	116 max	250	500

**Qualification/Acceptance signatures**

<b>Manufacturer:</b>	Prepared by/Date: 	Checked by/Date:  <b>OFFICINE BINDA &amp; GALPERTI S.r.l.</b> Via Roma, 43 - 23813 CORTENOVA (Lc)
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.  
This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.


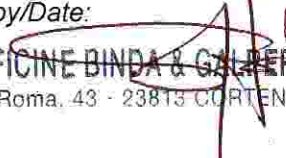
<b>Qualified/Accepted by</b> (company name/address): 	Signature/Date:  04.09.09 S. Salbu
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	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>		QTR. No.: <b>03/2009</b>
			Rev. No.: <b>0</b>
Manufacturer name/address/ Web page:	<b>Officine Binda &amp; Galperti s.r.l.</b> <b>Via Roma, 43 - 23813 Cortenova (Lc)</b> <b>Tel. 0341-901333 – Fax 031-901300</b> <b>e-mail obg@officinebindaegalperti.com</b>		
Reference standard	<b>NORSOK M-650 Rev.3</b>		
Material designation and MDS No.:	<b>ASTM A 182 F51/F60 – MDS D44</b>		
Manufacturing summary doc. No.:	<b>MS 03/2009</b>	Rev. No.: <b>0</b>	
Products and manufacturing process(es):	<b>Forgings by hammer</b> <b>Flange</b> <b>Forging according customer drawing up to 127 mm and 500 Kg</b>		
Mandatory conditions and sub-contractors:	<b>Weld &amp; Tests</b> <b>Sidertest Srl</b>	Nde tests and calibrations Tests Laboratory	
Other information:			




**Tested and Qualified Thickness and Weight**


Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings by hammer	TR03/2009	116	127 max	250	500

**Qualification/Acceptance signatures**

<b>Manufacturer:</b>	Prepared by/Date: 	Checked by/Date:  <b>OFFICINE BINDA &amp; GALPERTI S.r.l.</b> Via Roma, 43 - 23813 CORTENOVA (Lc)
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*The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.  
This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.*


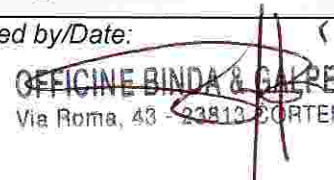
<b>Qualified/Accepted by</b> (company name/address): 	Signature/Date:  04.09.09 
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	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>		QTR. No.: <b>02/2009</b>
			Rev. No.: <b>0</b>
Manufacturer name/address/ Web page:	<b>Officine Binda &amp; Galperti s.r.l.</b> <b>Via Roma, 43 - 23813 Cortenova (Lc)</b> <b>Tel. 0341-901333 – Fax 031-901300</b> <b>e-mail obg@officinebindaegalperti.com</b>		
Reference standard	<b>NORSOK M-650 Rev.3</b>		
Material designation and MDS No.:	<b>ASTM A 182 F53 – MDS D54</b>		
Manufacturing summary doc. No.:	<b>MS 02/2009</b>	Rev. No.: <b>0</b>	
Products and manufacturing process(es):	<b>Forgings in closed die by press</b> <b>Flanges</b> <b>Forging according customer drawing up to 64 mm and 100 Kg</b>		
Mandatory conditions and sub-contractors:	<b>Weld &amp; Tests</b> <b>Sidertest Srl</b>	Nde tests and calibrations Tests Laboratory	
Other information:			


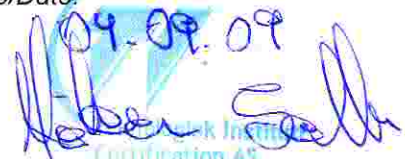
**Tested and Qualified Thickness and Weight**


Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings in closed die by press	TR02/2009	64	64 max	50	100

**Qualification/Acceptance signatures**

<b>Manufacturer:</b>	Prepared by/Date: 	Checked by/Date:  <b>OFFICINE BINDA &amp; GALPERTI S.r.l.</b> Via Roma, 43 - 23813 CORTENOVA (Lc)
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.  
This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.



<b>Qualified/Accepted by</b> (company name/address):  Teknologisk Institutt Norway	Signature/Date:  09.09.09 Certification AS
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	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>		QTR. No.: <b>01/2009</b>
			Rev. No.: <b>0</b>
Manufacturer name/address/ Web page:	<b>Officine Binda &amp; Galperti s.r.l.</b> <b>Via Roma, 43 - 23813 Cortenova (Lc)</b> <b>Tel. 0341-901333 – Fax 031-901300</b> <b>e-mail obg@officinebindaegalperti.com</b>		
Reference standard	<b>NORSOK M-650 rev. 3</b>		
Material designation and MDS No.:	<b>ASTM A 182 F51/F60 – MDS D44</b>		
Manufacturing summary doc. No.:	<b>MS 01/2009</b>	Rev. No.: <b>0</b>	
Products and manufacturing process(es):	<b>Forgings in closed die by press</b> <b>Flange</b> <b>Forging according customer drawing up to 70 mm and 100 Kg</b>		
Mandatory conditions and sub-contractors:	<b>Weld &amp; Tests</b> <b>Sidertest Srl</b>	<b>Nde tests and calibrations</b> <b>Tests Laboratory</b>	
Other information:			



**Tested and Qualified Thickness and Weight**

Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings in closed die by press	TR01/2009	64	70 max	50	100

**Qualification/Acceptance signatures**

<b>Manufacturer:</b>	Prepared by/Date: 	Checked by/Date: <b>OFFICINE BINDA &amp; GALPERTI S.r.l.</b> Via Roma, 43 - 23813 CORTENOVA (Lc) 
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.  
This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

<b>Qualified/Accepted by</b> (company name/address):  Ingegneria Industriale Certificazione AS NORSOK	Signature/Date:  04.09.09 Ingegneria Industriale Certificazione AS NORSOK
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